

Trade name: Hard solder paste LP 5, DIN 29454, 160g**Product no.:** 40500**Current version :** 1.1.0, issued: 29.03.2019**Replaced version:** 1.0.0, issued: 29.03.2019**Region:** GB**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1 Product identifier**

Trade name

Hard solder paste LP 5, DIN 29454, 160g**1.2 Relevant identified uses of the substance or mixture and uses advised against****Relevant identified uses of the substance or mixture**

Fluxing agent

Uses advised against

No data available.

1.3 Details of the supplier of the safety data sheet**Address**

ROTHENBERGER Werkzeuge GmbH

Industriestraße 7

65779 Kelkheim

Telephone no. +49 (0) 61 95 / 800 - 1

Fax no. +49 (0) 6195 / 800 - 3500

e-mail info@rothenberger.com

Advice on Safety Data Sheet

sdb_info@umco.de

1.4 Emergency telephone number

For medical advice (in German and English):

+49 (0)551 192 40 (Giftinformationszentrum Nord)

SECTION 2: Hazards identification**2.1 Classification of the substance or mixture****Classification information**

This product does not meet the classification and labelling criteria given in the Regulation (EC) No 1272/2008 (CLP).

2.2 Label elements

Not relevant

2.3 Other hazards

PBT assessment

No data available.

vPvB assessment

No data available.

SECTION 3: Composition/information on ingredients**3.1 Substances**

Not applicable. The product is not a substance.

3.2 Mixtures**Hazardous ingredients**

No	Substance name		Additional information	
	CAS / EC / Index / REACH no	Classification (EC) 1272/2008 (CLP)	Concentration	%
1	potassium-metaborate			
	13709-94-9	Eye Irrit. 2; H319	< 5.00	% -b.w.
	237-262-2	Repr. 2; H361d		
	-			

Full Text for all H-phrases and EUH-phrases: pls. see section 16

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SECTION 4: First aid measures

4.1 Description of first aid measures

General information

Remove contaminated clothing and shoes and launder thoroughly before reusing. In case of persisting adverse effects, consult a physician.

After inhalation

Ensure supply of fresh air.

After skin contact

When in contact with the skin, clean with soap and water.

After eye contact

Remove contact lenses. Rinse eye thoroughly under running water keeping eyelids wide open and protecting the unaffected eye (at least 10 to 15 minutes). Get immediate ophthalmic treatment.

After ingestion

Rinse out mouth and give plenty of water to drink. Do not induce vomiting. Never give anything by mouth to an unconscious person. Seek medical attention.

4.2 Most important symptoms and effects, both acute and delayed

No data available.

4.3 Indication of any immediate medical attention and special treatment needed

No data available.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Carbon dioxide; Extinguishing powder; Water spray jet; Fight larger fires with directed water spray.

Unsuitable extinguishing media

High power water jet

5.2 Special hazards arising from the substance or mixture

Toxic gases/vapours

5.3 Advice for firefighters

Use self-contained breathing apparatus. Wear protective clothing. Do not inhale explosion and/or combustion gases. Fire residues and contaminated firefighting water must be disposed of in accordance with the local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Refer to protective measures listed in sections 7 and 8.

For emergency responders

Personal protective equipment (PPE) - see Section 8.

6.2 Environmental precautions

Do not discharge into the drains/surface waters/groundwater. Collect contaminated water / firefighting water separately.

6.3 Methods and material for containment and cleaning up

Pick up with absorbent material (e.g., sand, kieselguhr, acid binder, universal binder, sawdust). Take up mechanically. When picked up, treat material as prescribed under heading "Disposal considerations".

6.4 Reference to other sections

Information regarding safe handling, see chapter 7. Information regarding personal protective measures, see chapter 8. Information regarding waste disposal, see chapter 13.

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SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling

Provide good ventilation at the work area (local exhaust ventilation, if necessary).

General protective and hygiene measures

Do not eat, drink or smoke during work time. Keep away from foodstuffs and beverages. Wash hands before breaks and after work. Do not inhale dust.

Advice on protection against fire and explosion

No special measures necessary.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures and storage conditions

Keep container tightly closed and dry in a cool, well-ventilated place.

Requirements for storage rooms and vessels

Containers which are opened must be carefully resealed and kept upright to prevent leakage. Always keep in containers of same material as the original one.

Advice on storage assembly

Substances to be avoided, pls. See chapter 10. Store the foodstuffs separately.

7.3 Specific end use(s)

No data available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

No parameters available for monitoring.

8.2 Exposure controls

Appropriate engineering controls

Ensure adequate ventilation, local exhaust at the work station if necessary.

Personal protective equipment

Respiratory protection

If workplace exposure limits are exceeded, a respiration protection approved for this particular job must be worn. In case of dust formation, take appropriate measures for breathing protection in the event workplace threshold values are not specified.

Respiratory filter (gas) :	B
Respiratory filter (part):	P1

Eye / face protection

Safety glasses (EN 166)

Hand protection

In case of intensive contact, wear protective gloves (EN 374). Before use, the protective gloves should be tested in any case for its specific work-station suitability (i.e. mechanical resistance, product compatibility and antistatic properties). Adhere to the manufacturer's instructions and information relating to the use, storage, care and replacement of protective gloves. Protective gloves shall be replaced immediately when physically damaged or worn. Design operations thus to avoid permanent use of protective gloves.

Appropriate Material	nitrile rubber	
Material thickness	>=	0.4
Appropriate Material	Natural rubber, NR	

Other

Chemical-resistant work clothes.

Environmental exposure controls

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SECTION 9: Physical and chemical properties**9.1 Information on basic physical and chemical properties**

Form/Colour			
pasty			
whitish			
Odour			
characteristic			
Odour threshold			
No data available			
pH value			
Value		10.8	
Source		supplier	
Boiling point / boiling range			
Value		100 °C	
Source		supplier	
Melting point / melting range			
Value		appr. 500 °C	
Source		supplier	
Decomposition point / decomposition range			
No data available			
Flash point			
Not applicable			
Auto-ignition temperature			
Source		supplier	
Comments		Product is not selfigniting.	
Oxidising properties			
No data available			
Explosive properties			
Product does not present an explosion hazard.			
Flammability (solid, gas)			
Not applicable			
Lower flammability or explosive limits			
No data available			
Upper flammability or explosive limits			
No data available			
Vapour pressure			
Value		23 hPa	
Reference temperature		20 °C	
Source		supplier	
Vapour density			
No data available			
Evaporation rate			
No data available			
Relative density			
No data available			
Density			
Value		1.35 g/cm³	
Reference temperature		20 °C	

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Solubility in water	
Source	supplier
Comments	partially miscible
Solubility(ies)	
No data available	
Partition coefficient: n-octanol/water	
No data available	
Viscosity	
No data available	
Solvent content	
Value	0 %

9.2 Other information

Other information
No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

No data available.

10.2 Chemical stability

Stable under recommended storage and handling conditions (See section 7).

10.3 Possibility of hazardous reactions

Dangerous reactions are not to be expected when handling product according to its intended use.

10.4 Conditions to avoid

No data available.

10.5 Incompatible materials

strong acids; Oxidizing agents

10.6 Hazardous decomposition products

Potassium fluoride; Boron trifluoride

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SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute oral toxicity
No data available

Acute dermal toxicity
No data available

Acute inhalational toxicity
No data available

Skin corrosion/irritation
No data available

Serious eye damage/irritation
No data available

Respiratory or skin sensitisation
No data available

Germ cell mutagenicity
No data available

Reproduction toxicity
No data available

Carcinogenicity
No data available

STOT - single exposure
No data available

STOT - repeated exposure
No data available

Aspiration hazard
No data available

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SECTION 12: Ecological information

12.1 Toxicity

Toxicity to fish (acute)

No data available

Toxicity to fish (chronic)

No data available

Toxicity to Daphnia (acute)

No data available

Toxicity to Daphnia (chronic)

No data available

Toxicity to algae (acute)

No data available

Toxicity to algae (chronic)

No data available

Bacteria toxicity

No data available

12.2 Persistence and degradability

No data available.

12.3 Bioaccumulative potential

No data available.

12.4 Mobility in soil

No data available.

12.5 Results of PBT and vPvB assessment

Results of PBT and vPvB assessment

PBT assessment

No data available.

vPvB assessment

No data available.

12.6 Other adverse effects

No data available.

12.7 Other information

Other information

Do not discharge product unmonitored into the environment.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Dispose of according to all applicable regulations upon consultation of the local competent authorities and the disposer in a suitable and authorised disposal facility.

Allocation of a waste code number, according to the European Waste Catalogue, should be carried out in agreement with the regional waste disposal company.

Packaging

Residuals must be removed from packaging and when emptied completely disposed of in accordance with the regulations for waste removal. Incompletely emptied packaging must be disposed of in the form of disposal specified by the regional disposer.

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SECTION 14: Transport information

14.1 Transport ADR/RID/ADN

The product is not subject to ADR/RID/ADN regulations.

14.2 Transport IMDG

The product is not subject to IMDG regulations.

14.3 Transport ICAO-TI / IATA

The product is not subject to ICAO-TI / IATA regulations.

14.4 Other information

No data available.

14.5 Environmental hazards

Information on environmental hazards, if relevant, please see 14.1 - 14.3.

14.6 Special precautions for user

No data available.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not relevant

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No 1907/2006 (REACH) Annex XIV (List of substances subject to authorisation)

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substances considered as substances requiring authorisation as listed on Annex XIV of the REACH regulation (EC) 1907/2006.

REACH candidate list of substances of very high concern (SVHC) for authorisation

According to available data and the information provided by preliminary suppliers, the product does not contain substances that are considered substances meeting the criteria for inclusion in annex XIV (List of Substances Subject to Authorisation) as laid down in Article 57 and article 59 of REACH (EC) 1907/2006.

Regulation (EC) No 1907/2006 (REACH) Annex XVII: RESTRICTIONS ON THE MANUFACTURE, PLACING ON THE MARKET AND USE OF CERTAIN DANGEROUS SUBSTANCES, PREPARATIONS AND ARTICLES

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substances requiring authorisation as listed on Annex XVII of the REACH regulation (EC) 1907/2006.

Directive 2012/18/EU on the control of major-accident hazards involving dangerous substances

This product is not subject to Part 1 or 2 of Annex I.

Other regulations

Adhere to the national sanitary and occupational safety regulations when using this product.

15.2 Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

Sources of key data used to compile the data sheet:

Regulation (EC) No 1907/2006 (REACH), 1272/2008 (CLP) as amended in each case.

EC Directives 2000/39/EC, 2006/15/EC, 2009/161/EU

National Threshold Limit Values of the corresponding countries as amended in each case.

Transport regulations according to ADR, RID, IMDG, IATA as amended in each case.

The data sources used to determine physical, toxic and ecotoxic data, are indicated directly in the corresponding chapter.

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Full text of the H- and EUH- phrases drawn up in sections 2 and 3 (provided not already drawn up in these sections)

H319	Causes serious eye irritation.
H361d	Suspected of damaging the unborn child.

Department issuing safety data sheet

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This information is based on our present knowledge and experience.

The safety data sheet describes products with a view to safety requirements.

It does not however, constitute a guarantee for any specific product properties and shall not establish a legally valid contractual relationship.

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